

**Machining & Fabrication**

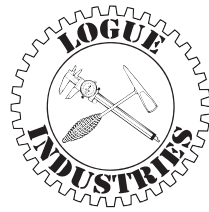
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**Machining & Fabrication**

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**Fabrication Shop**

Cutting:

- 1-MG Industries CNC oxy-fuel and plasma - 10' x 20'
- 1-MultiCam CNC waterjet cutting table - 10' x 20'
- 2-Cut Off Saws 10" Dia. or 9" x 12" Rect.
- 1-Vertical Bandsaw - 18" x 20"

Shearing:

- 1-Cincinnati - up to 1/2" C.S. x 12' wide
- 1-Pexto - up to 10ga. C.S. x 3' wide

Press Brakes:

- 1-Cincinnati CNC - 230 ton x 14' Bed
- 1-Chicago - 55 ton x 8' bed

Rolls:

- 9/16" C.S. x 96" long up to 1" C.S. x 28" long to 12" Minimum Inside Dia.
- 1/4" C.S. x 60" long to 5" Min Inside Dia.
- Angle - Leg Out - 5" x 5" x 1/2" C.S. to 63" Dia
- Flat Bar - Flat - 8" x 1.5" C.S. to 32" Dia.

Iron Workers:

- 125 ton Hill Acme -Punch 1.375" hole in 1" thick plate
- 60 ton Peddinghaus - Punch 1" hole in 5/8" plate
- 55 ton Omera - Punch 3/4" hole in 7/16" plate
- 25 ton Wiedemann NC Punch - 48"x48" sheet capacity 1.25" hole in 1/4" plate

Welding: Flux Cored Welding (FCAW), Gas Metal Arc Welding (GMAW), Gas Tungsten Arc Welding (GTAW), Shielded Metal Arc Welding (SMAW), Stud Welding (SW) [AWS D1.1 & ASME SecIX certified in FCAW]

**Lifting Overall**

- 3 - 10 ton overhead
- 1 - 5 ton overhead
- 1 - 3 ton overhead crane
- 4 - 1 ton jib cranes
- 2 - Misc cranes
- 1 - 1 ton stationary crane
- 4 - Forklifts (24,000lbs to 1,000lbs)
- 1 - 11 ton Gallion mobile crane

**Machine Shop**

CNC Milling

- 2-Mazak 20" x 40" table ~ 35" x 60" table
- 2-Bridgeport: 12" x 24" table
- 1-Okuma MCV-A 74" x 118" table x 42" tall

CNC Turning:

- Mazak 35" Dia. x 80" Centers, 10.75" Spindle Bore
- Mazak 30" Dia. x 72" Centers, 6.5" Spindle Bore
- Mazak 11" Dia. x 20" Centers

Gear Cutting:

- Fellows Shaper 18" x 6"
- Barber-Coleman Hobb 16" x 16"

Grinding:

- Cylindrical 10"Dia. x 40" Centers
- Surface 6" x 18"
- Blanchard Surface 30" Mag Chuck x 12" Vert
- Blanchard Surface 42" Mag Chuck x 16" Vert

Turning:

- 3-Engine Lathes 48" Dia. x 120" Ctrs, 12" Dia. x 20" Ctrs, 17" Dia. x 48" Ctrs

Drilling:

- 2-Radial - 12" Column x 60" Arm
- 19" Column x 96" Arm

Milling/Boring:

- 4-Horz. 72" Vert x 168" Horz, 36" Vert x 48" Horz 24" x 96" Table
- 4-Vert. 24" x 60" Table, 10" x 36" Table 15" x 34" Table, 12" x 30" Table
- 1-Planer 4' x 4' x 16' Table

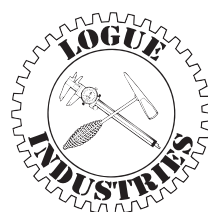
Misc:

- Threading to 2.25" Dia.
- LaPointe Broach - 1" Key Capacity
- Mitts & Merrill #6 Keyway Shaper - 2" Key Capacity

**Blasting/Priming:** Shot or sand blasting with water based primer. Other surface finishes (preparation & primer) are available upon request.

Logue Industries management has more than 170 years experience (20+ years average), in the metal fabricating and machining industry. George E. Logue, Sr. is also the holder of five US patents in machinery and engineering. We have demonstrated over the past decades that we can produce quality products with on-time delivery again and again.

Our website, [www.logueind.com/parts/](http://www.logueind.com/parts/), contains numerous photos and descriptions of past projects.



**Machining & Fabrication**

**James Tanner**  
Estimator, QC, CWI

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**CUSTOM WELDING & FABRICATION**

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CNC Oxy-Fuel Shape Cutting  
CNC Waterjet Shape Cutting  
Ironworker 120 Ton

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